

## PHQ250JHM JACKLEG DRILL



## **Parts HeadQuarters Inc**

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Key	<u>Component</u>	Assy	Description				
1A	A1506PC1		WATER VALVE ASSEMBLY INCLUDES ITEMS (1) THRU (10)	Key#	Component		Description
1	20015	1	CIRCLIP	37	1356588	1	SPUD, HOSE (REDUCER)
2	C1521PC1	1	CAP, WATER VALVE	38	C1811A	1	CAP, PLASTIC
3	1643903	6	O RING (164231)	39	B5053	1	RIFLE BAR (REVERSIBLE) (B1173R)
4	D1406	1	SPRING, WATER VALVE	40	D6177	4	PAWL, RATCHET (REVERSIBLE) (D1381R)
5	C1522PC1	1	VALVE, POPPET	41	S2134	4	PLUNGER, PAWL (STEEL)
6	1645704	1	O RING (164521)	41A	S2134P		PLUNGER, PAWL (NYLON)
7	1648102	1	O RING (164301)	42	D1611C	4	SPRING, PAWL
8	B1181PC4	1	HOUSING, WATER VALVE	43	B1170	1	RATCHET RING (35 TOOTH)
9	D1673	1	SEAT, WATER VALVE	44 45AS	S2128	1	PIN, VALVE BOX (D1397)
10	C2144	1	RETAINER, WATER VALVE SEAT	45A5	A745AS A745	1	VALVE ASSEMBLY INCLUDES ITEMS (45) (46) (47) VALVE BOX
11	D1674	1	SPACER, WATER TUBE	45	C1648	1	VALVE
12	C1574A	1	WATER TUBE	40	A744	1	PLUG, VALVE
12A	C1573		WATER TUBE (STRAIGHT)	47	C1508	1	RIFLE NUT
13	D1675	1	SEAL, WATER TUBE	49A	B2334A	,	PISTON ASSEMBLY INCLUDES ITEMS (48) (49)
14	D1383	1	PLUNGER, THROTTLE VALVE	49	B2334	1	PISTON
15	D1382	1	SPRING, THROTTLE DETENT	50	C1517	1	LINER, FRONT CYLINDER
16	2422P	1	PLUG. DETENT	51J	9001093	1	FERRULE, RUBBER (JACKLEG)
17	C1272	1	SCREEN, WATER INLET	51	D1390		FERRULE, (STEEL)
18	D1402	1	SEAL, WATER INLET	51S	D 2105	1	RUBBER PLUG
19	S2487	1	WASHER, WATER STEM THRUST	52J	E393M	1	CYLINDER (MUFFLED) (JACKLEG)
20	C1809	1	WATER STEM (THREADED)	53	C1512	1	
21	1646503	8	O RING (164811)	54	C1516		SPACER, CHUCK NUT
22	S2141	1	NUT, WATER STEM	55A	B1178A		CHUCKASSEMBLY INCLUDES ITEMS (53) (55)
23	1358356	1	SPUD, HOSE (F) (D2441)	55AS	B1178AS		CHUCKASSEMBLY INCLUDES ITEMS (53) (55) (63)
24	C1811W	1	CAP, PLASTIC	55	B1178	1	
25	D1385	1	NUT, NYLOC LOW PROFILE	56	NB500P		GASKET, FRONTHEAD (PLASTIC)
26	149163MT	1	WASHER, LOCK	56A	NB500		FRONTHEAD GASKET (COPPER)
27J	C1509	1	HANDLE, THROTTLE (JACKLEG)	57	A2598A	1	FRONTHEAD
28	D1384	1	KEY, THROTTLE	58	A2599	1	STEEL RETAINER (7/8" HEX)
29J	A660	1	BACKHEAD (JACKLEG)	58A	A2663	1	STEEL RETAINER (1° HEX)
30J	B1176	1	VALVE, THROTTLE (JACKLEG)	59	12812UF	1	NUT,NYLOC
31	C1525N	1	AIR BEND	60	D6205C	2	BUFFER
32	D1601	1	WASHER, AIR BEND NUT COPPER				
33	C1526	1	NUT, AIR BEND	61 62J	C6908	1	
34	1648114	1	O RING (164731)	63	D1388	2	NUT, SIDE ROD (JACKLEG)
35A	JC45		AIR SCREEN ASSEMBLY INCLUDES ITEMS (35) (36) (37)		C1418A	1	CHUCKINSERT (7/8" HEX)
35	910660211	1	O RING (JC45)	63A 64	C1532A	4	CHUCKINSERT (1" HEX)
36	355538	1	SCREEN		D1982	1	NUT, NYLOC
			Personalization	65	A693A	1	CLEVIS

Key#	Component	Assy	Description
65A	A693AX	1	CLEVIS BODY ASSEMBLY INCLUDES ITEMS (3) (64) THRU (69) (71) THRU (74)
66	30066	1	PIN, SPINDLE LOCATING
67	B1182A	1	SPINDLE, CLEVIS (INCLUDES ITEM 66)
68	D1426	2	KEY
69	D1398	1	CONE, SPINDLE
70	C1523	1	BUSHING, CYLINDER LUG
71	D1392	1	WASHER, SPINDLE THRUST
72	C1571	1	SPRING, SPINDLE
73	C1519	1	LOCK WASHER, SPINDLE
74	C1527	1	NUT, SPINDLE
75	1218UF	1	NUT, SPINDLE
76	149122MT	1	WASHER, LOCK
77	300822	2	PIN, SELLOCK (LONG)
78	30088	2	PIN, SELLOCK (SHORT)
79	C1518	1	GRIP, TWIST
80	164631	1	FRICTION RING (GREEN) (1642114)
81	B1180B	1	BODY, CONTROL (TAPERED)
81A	B1180		BODY, CONTROL (STRAIGHT)
82	B1183B	1	SPINDLE, CONTROL (TAPERED)
82A	B1183		SPINDLE, CONTROL (STRAIGHT)
83	1125NF02	1	PLUG, SPINDLE
84AX	C8632B		HANDLE ADAPTER ASSEMBLY (TAPERED)
84X	A1503		HANDLE ADAPTER ASSEMBLY (STRAIGHT)
84A	A697	1	ADAPTER, HANDLE (STRAIGHT)
84	A697B	1	ADAPTER, HANDLE (TAPERED)
85	C151415	1	VALVE ASSEMBLY, RETRACT
86	D1424	1	SPRING, PLUNGER
87	D1425	1	SPRING, SLEEVE
88	D1427	1	PLUG. PLUNGER
89	145M30	1	WASHER, LOCK
90	D8247	1	NUT, HEX
91	D1454D	1	NUT, OPERATING HANDLE (DOMED)
91A	D1454	1	NUT, OPERATING HANDLE
92J		2	SIDE ROD (JACKLEG)
93	WHIPCHECK	1	SAFETY WHIPCHECK (NOT SHOWN)
170	5048912	1	LUBRICATOR