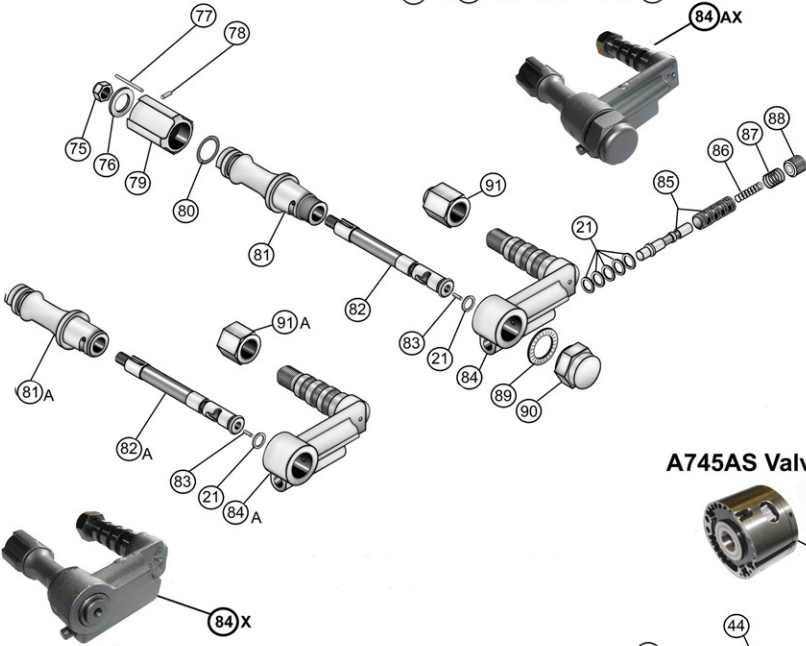


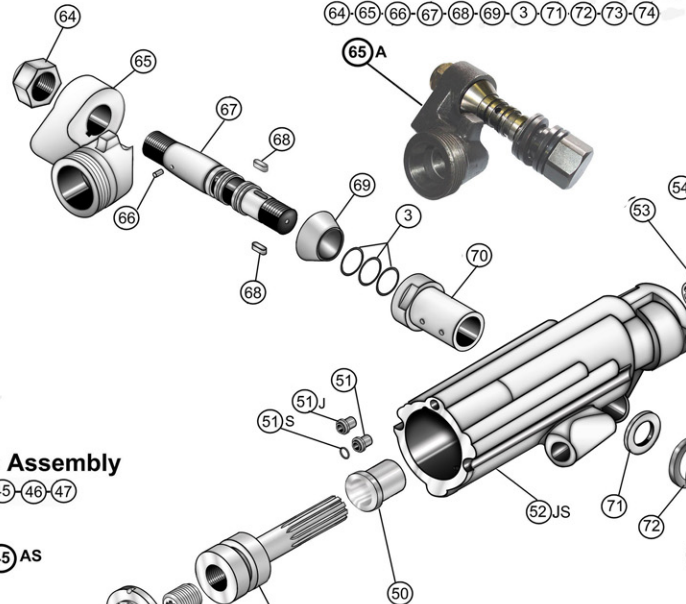
**C8632B Handle Adapter Assembly
Jack Handle Tapered**

(75 to 91) inclusive + six of (21)



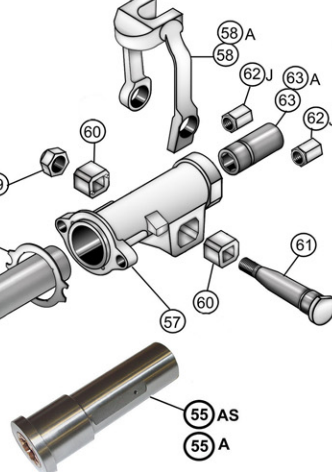
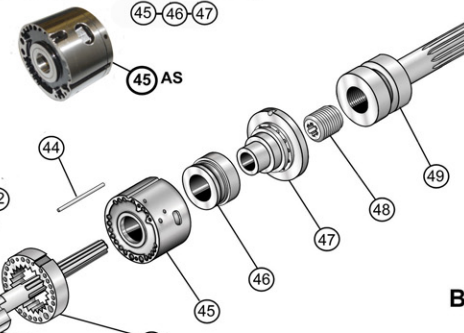
A693AX Clevis Body Assembly

(64-65-66-67-68-69-3-71-72-73-74)



A745AS Valve Assembly

(45-46-47)



**B1178AS Chuck Assembly
c/w Chuck Nut & Insert**

(53-55-63)

**B1178A Chuck Assembly
c/w Chuck Nut**

(53-55)



(170) 5048912 Lubricator

B2334A Piston c/w Rifle Nut

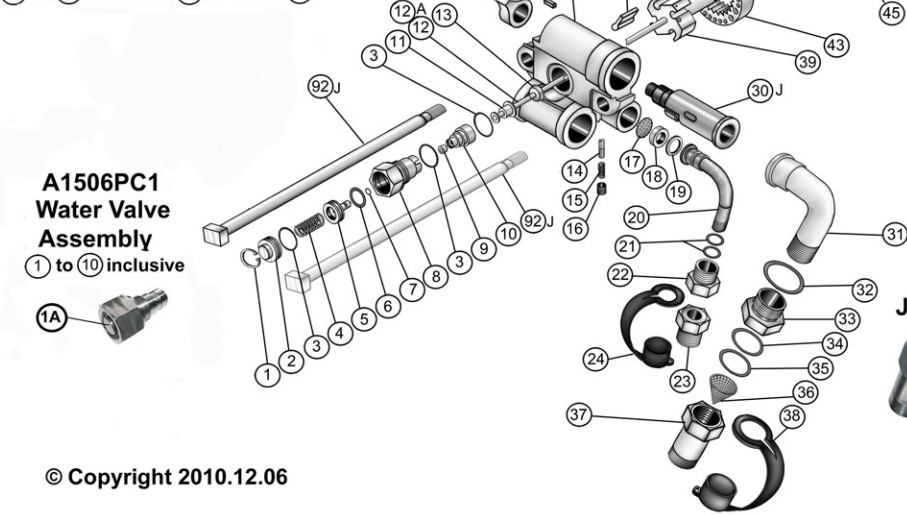
(48-49)



**A1503 Handle Adapter
Assembly Jack Handle Straight**

(75 to 80) inclusive (81A-82A-83-84) A

(85 to 90) inclusive (91A + six of (21)



**A1506PC1
Water Valve
Assembly**

(1 to 10) inclusive



JC45 Air Screen Assembly

(35-36-37)



**PHQ250JHS
Jackleg Drill**



Parts HeadQuarters Inc

1175 Appleby Line, Burlington, Ontario, Canada L7L 5H9
PHONE (905) 332-3271 TOLL FREE (800) 267-2082 FAX (905) 332-3271
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PHQ250 JHS Standard Jackleg Drill



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<http://www.partshq.com>

Key#	Component	Assy	Description
1A	A1506PC1		WATER VALVE ASSEMBLY INCLUDES ITEMS (1) THRU (10)
1	20015	1	CIRCLIP
2	C1521PC1	1	CAP, WATER VALVE
3	1643903	6	O RING (164231)
4	D1406	1	SPRING, WATER VALVE
5	C1522PC1	1	VALVE, POPPET
6	1645704	1	O RING (164521)
7	1648102	1	O RING (164301)
8	B1181PC4	1	HOUSING, WATER VALVE
9	D1673	1	SEAT, WATER VALVE
10	C2144	1	RETAINER, WATER VALVE SEAT
11	D1674	1	SPACER, WATER TUBE
12	C1574A	1	WATER TUBE
12A	C1573		WATER TUBE (STRAIGHT)
13	D1675	1	SEAL, WATER TUBE
14	D1383	1	PLUNGER, THROTTLE VALVE
15	D1382	1	SPRING, THROTTLE DETENT
16	2422P	1	PLUG, DETENT
17	C1272	1	SCREEN, WATER INLET
18	D1402	1	SEAL, WATER INLET
19	S2487	1	WASHER, WATER STEM THRUST
20	C1809	1	WATER STEM (THREADED)
21	1646503	8	O RING (164811)
22	S2141	1	NUT, WATER STEM
23	1358356	1	SPUD, HOSE (F) (D2441)
24	C1811W	1	CAP, PLASTIC
25	D1385	1	NUT, NYLOC LOW PROFILE
26	149163MT	1	WASHER, LOCK
27J	C1509	1	HANDLE, THROTTLE (JACKLEG)
28	D1384	1	KEY, THROTTLE
29J	A660	1	BACKHEAD (JACKLEG)
30J	B1176	1	VALVE, THROTTLE (JACKLEG)
31	C1525N	1	AIR BEND
32	D1601	1	WASHER, AIR BEND NUT COPPER
33	C1526	1	NUT, AIR BEND
34	1648114	1	O RING (164731)
35A	JC45		AIR SCREEN ASSEMBLY INCLUDES ITEMS (35) (36) (37)
35	910660211	1	O RING (JC45)
36	355538	1	SCREEN

Key#	Component	Assy	Description
37	1356588	1	SPUD, HOSE (REDUCER)
38	C1811A	1	CAP, PLASTIC
39	B5053	1	RIFLE BAR (REVERSIBLE) (B1173R)
40	D6177	4	PAWL, RATCHET (REVERSIBLE) (D1381R)
41	S2134	4	PLUNGER, PAWL (STEEL)
41A	S2134P		PLUNGER, PAWL (NYLON)
42	D1611C	4	SPRING, PAWL
43	B1170	1	RATCHET RING (35 TOOTH)
44	S2128	1	PIN, VALVE BOX (D1397)
45AS	A745AS		VALVE ASSEMBLY INCLUDES ITEMS (45) (46) (47)
45	A745	1	VALVE BOX
46	C1648	1	VALVE
47	A744	1	PLUG, VALVE
48	C1508	1	RIFLE NUT
49A	B2334A		PISTON ASSEMBLY INCLUDES ITEMS (48) (49)
49	B2334	1	PISTON
50	C1517	1	LINER, FRONT CYLINDER
51J	9001093	1	FERRULE, RUBBER (JACKLEG)
51	D1390		FERRULE, (STEEL)
51S	D 2105	1	RUBBER PLUG
52J	E393X	1	CYLINDER (UNMUFFLED) (JACKLEG)
53	C1512	1	CHUCK NUT
54	C1516		SPACER, CHUCK NUT
55A	B1178A		CHUCK ASSEMBLY INCLUDES ITEMS (53) (55)
55AS	B1178AS		CHUCK ASSEMBLY INCLUDES ITEMS (53) (55) (63)
55	B1178	1	CHUCK
56	NB500P		GASKET, FRONTHEAD (PLASTIC)
56A	NB500		FRONTHEAD GASKET (COPPER)
57	A2598A	1	FRONTHEAD
58	A2599	1	STEEL RETAINER (7/8" HEX)
58A	A2663	1	STEEL RETAINER (1" HEX)
59	12812UF	1	NUT, NYLOC
60	D6205C	2	BUFFER
61	C6908	1	PIN, STEEL RETAINER
62J	D1388	2	NUT, SIDE ROD (JACKLEG)
63	C1418A	1	CHUCK INSERT (7/8" HEX)
63A	C1532A		CHUCK INSERT (1" HEX)
64	D1982	1	NUT, NYLOC
65	A693A	1	CLEVIS

Key#	Component	Assy	Description
65A	A693AX	1	CLEVIS BODY ASSEMBLY INCLUDES ITEMS (3) (64) THRU (69) (71) THRU (74)
66	30066	1	PIN, SPINDLE LOCATING
67	B1182A	1	SPINDLE, CLEVIS (INCLUDES ITEM 66)
68	D1426	2	KEY
69	D1398	1	CONE, SPINDLE
70	C1523	1	BUSHING, CYLINDER LUG
71	D1392	1	WASHER, SPINDLE THRUST
72	C1571	1	SPRING, SPINDLE
73	C1519	1	LOCK WASHER, SPINDLE
74	C1527	1	NUT, SPINDLE
75	1218UF	1	NUT, SPINDLE
76	149122MT	1	WASHER, LOCK
77	300822	2	PIN, SELLOCK (LONG)
78	30088	2	PIN, SELLOCK (SHORT)
79	C1518	1	GRIP, TWIST
80	164631	1	FRICTION RING (GREEN) (1642114)
81	B1180B	1	BODY, CONTROL (TAPERED)
81A	B1180		BODY, CONTROL (STRAIGHT)
82	B1183B	1	SPINDLE, CONTROL (TAPERED)
82A	B1183		SPINDLE, CONTROL (STRAIGHT)
83	1125NF02	1	PLUG, SPINDLE
84AX	C8632B		HANDLE ADAPTER ASSEMBLY (TAPERED)
84X	A1503		HANDLE ADAPTER ASSEMBLY (STRAIGHT)
84A	A697	1	ADAPTER, HANDLE (STRAIGHT)
84	A697B	1	ADAPTER, HANDLE (TAPERED)
85	C151415	1	VALVE ASSEMBLY, RETRACT
86	D1424	1	SPRING, PLUNGER
87	D1425	1	SPRING, SLEEVE
88	D1427	1	PLUG, PLUNGER
89	145M30	1	WASHER, LOCK
90	D8247	1	NUT, HEX
91	D1454D	1	NUT, OPERATING HANDLE (DOMED)
91A	D1454	1	NUT, OPERATING HANDLE
92J	C1572C	2	SIDE ROD (JACKLEG)
93	WHIPCHECK	1	SAFETY WHIPCHECK (NOT SHOWN)
170	5048912	1	LUBRICATOR